UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO.   : 6,815,023 B1
APPLICATION NO. : 09/401692
DATED   : November 9, 2004
INVENTOR(S)   : Paul David Tatarka, Paul Nick Georgelos and Scott Allan Idlas

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 1, line 42, "meat Such" should read --meat. Such--.
Column 2, line 22, ""impulse")," should read --"impulse")--.
Column 5, line 27, "of an of" should read --of an--.
Column 9, line 7, "sale a foodstuff" should read --sale of a foodstuff--.
Column 10, line 64, "3.0 dg. min." should read --3.0 dg/min.--.
Column 11, line 44, "Exact SLX 9110" should read --EXACT SLX 9110--.
Column 13, line 1, "thermoplastic polymer;" should read --thermoplastic polymer,--;
line 38, "weight Also," should read --weight. Also,--.
Column 14, line 64, ""Mermoplastic" should read --"Thermoplastic--.
Column 16, line 18, "ii)" should read --(ii)--.
Column 18, line 2, "ASTMD-1003-52" should read --ASTM D-1003-52--; line 47,
"permit" should read --per mil--.
Column 21, line 24, "(drop hieght)." should read --(drop height).--; line 42, "$P_{max}=P_{max}/$,
(2 nrT sin θ)" should read --$\sigma_{max}=P_{max}/(2 \pi rT \sin \theta)$--; line 43, "maximum force" should
read --force--; line 45, "underformed" should read --undeformed--.
Column 22, line 44, "EAO-B," should read --EAO-B$_1$--.
Column 24, line 15, "1137SE118" should read --11378E118--; line 44, "respectivly."
should read --respectively.--.
Column 30, line 1, "5.2:1. and" should read --5.2:1 and--.
Column 31, line 62, "EAO-C$_1$;" should read --EAO-C$_5$;--.
Column 33, line 12, "4.0% of an a" should read --4.0% of a--; line 59, "EAO-B$_4$ The"
should read --EAO-B$_4$. The--.
Column 35, line 51, "18.0 wt %" should read --18.0 wt.%--; line 52, "(Techmer PM
11381E118), U.S.A.; and 4.0%" should read --(Techmer PM 11381E118); and 4.0%--.
Column 37, line 13, "made" should read --may--; line 21, "films." should read
--films).--.
"TABLE 21" should read --TABLE 12--.
Column 43, line 3, "$3^5/_{16}$" should read --$3^{15}/_{16}$--; line 22, "ethyleneα-olefin" should read
--ethylene-α-olefin--.
Column 44, line 5, "PM$_n$" should read --PM,--.
Table 14, example 89, under the column heading Fourth Layer, "42% EAO B2" should
read --42% EAO B$_2$--; "20% BAO C1" should read --20% EAO C$_1$--.
Table 15, column heading, "SKRINK" should read --SHRINK--.
Column 45, line 51, "arid" should read --and--.
Column 46, line 20, "(132-146° C." should read --(132-146°C.)--.
Table 18, examples 96 - 99, under the column heading Second Layer, "39% EVA"
should read --38% EVA--.
Table 18, examples 100 - 103, under the column heading Third Layer, "vdcvc" should
read --vdc-vc--.

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Column 54, line 48, "excellent a" should read --excellent--; line 57, "29" should read --20--.

Column 55, line 12, "of a commercially" should read --of commercially--; line 27, "coextuusion" should read --coextrusion--.

Table 22, example 104, under the column headings RAM PUNCTURE and Force Newton, "139" should read --138--.

Table 23, example 105, under the column heading minimum temperature hot bar seal, "350 (177°C.)" should read --350° F. (177°C.)--.

Column 60, line 41, "level in Table 24" should read --level indicated in Table 24--.

Col. 66 Claim 64, line 67, "11° C." should read --110° C.--.

Col. 67 Claim 72, line 29, "hexene-1:" should read --hexene-1;--; line 32, "α-olefin:" should read --α-olefin;--.

Column 67, Claim 74, line 2, "115 of 128°" should read --115 to 128°--.

Column 69, Claim 77, line 44, "0-olefin" should read --α-olefin--.

Column 70, Claim 78, line 50, "directions and" should read --directions, and--.

Column 71, Claim 87, line 7, "A film, a s" should read --A film, as--.

Column 71, Claim 97, line 51, "A film, a s" should read --A film, as--.

Column 71, Claim 100, line 66, "115 of 128°" should read --115 to 128°--.

Column 72, Claim 102, line 39, "115 of 128°" should read --115 to 128°--.

Column 72, Claim 103, line 15, "Mpa" should read --MPa--.

Column 74, Claim 105, line 40, "layer," should read --layer;--; line 47, "lease" should read --least--.

Signed and Sealed this

Twenty-sixth Day of August, 2008

JON W. DUDAS
Director of the United States Patent and Trademark Office